Amendments to the Specification:

Please replace the paragraph beginning on page 2, at line 5, with the following rewritten paragraph:

--U.S. Patent No. 5, 248,107 discloses a film winding apparatus, in which a core is supported on a pair of drums and is held in place by a rider roller. For cinching, a nip roller is brought into contact with the web to hold the web in position. The leading portion is then wrapped around the core by a wrapping table, a slide roller, and a wrapping roller. The wrapping table and slide roller are first moved vertically. The slide roller is then moved horizontally to push the web against the core. The wrapping roller is then brought toward the web to push the web against the core. The wrapping roller is then rolled circumferentially around 45 degrees of the core to wrap that part of the leading portion against the core. The nip roller, wrapping table, slide roller, and wrapping roller are all moved to their original positions after cinching. This approach uses many parts and moves those parts in a complex manner.--

Please replace the paragraph beginning on page 11, at line 1, with the following rewritten paragraph:

--It is preferred that the ~~cincher~~ cinch roller is gimbaled to the axle 120. It is further preferred that the cinch roller 84 is gimbaled to the axle 120 at the longitudinal center of the cinch roller 84. In the illustrated embodiments, the cinch roller 84 is gimbaled to the axle 120 midway between the cinch roller flanges 126, by a gimbal bearing 128. (See Figure 29.) The gimbal bearing 128 allows the cinch roller 84 to freely pivot back and forth, into and out of alignment with the guide axis 122. In the illustrated embodiment, the gimbaling is over a total range of about six degrees.--

Please replace the paragraph beginning on page 15, at line 11, with the following rewritten paragraph:

--When the secondary nip 168 is first formed, the cinch roller 84 is in a start position at the outfeed side 164 of the primary nip 160, in an approximately 8 o'clock position relative to the winding axis 38. (See Figures 10-12.) The guide assembly 112 is next moved in an

incomplete orbit about the winding axis 38 and winding spindle 16, to a rotated position at the infeed side 162 of the primary nip 160, in an approximately 10 o'clock position. (See Figures 13-15.) The arc of the incomplete orbit is greater than 180 degrees. It is currently preferred that ~~is in~~ the guide assembly 112 be rotated through 270 degrees or more. The rotation of the guide assembly 112 is accompanied by rotation of the carrier 82, collar 101, ring gear 100, and second ring 98 through the same arc.--